



REFRIGERATION AND
AIR CONDITIONING

Instructions

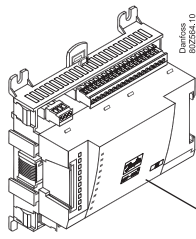
Stepper output module AK-XM 208C



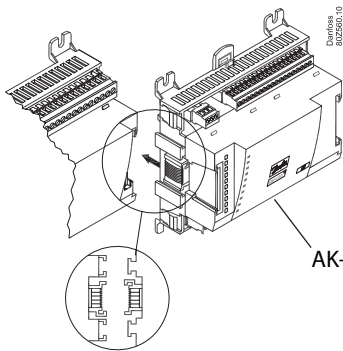
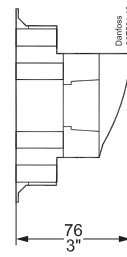
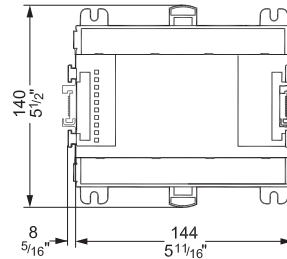
080R9299



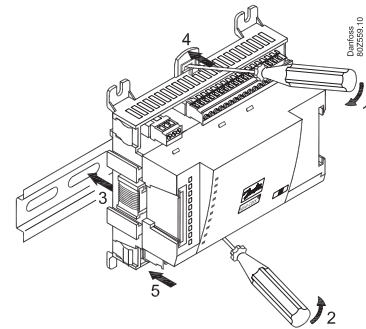
RI8PS502



080Z0023



AK-XM 208C



CE

-20° < t_{amb} < 55°C
-0°F < t_{amb} < 130°F
0 - 95% RH, non condensing
IP10 / VBG4
Controller supply = 5 VA
Valve supply = 7.8 VA + valves



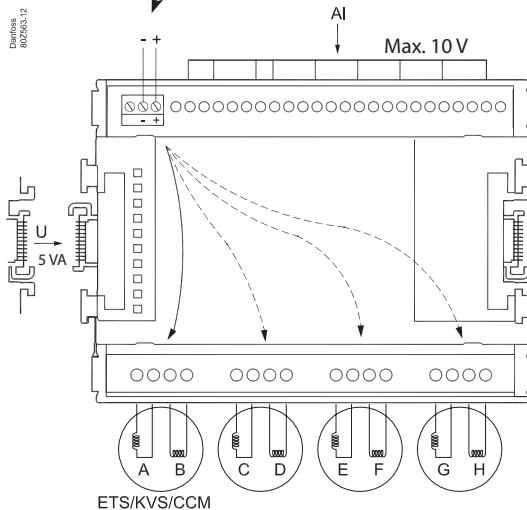
Warning

Ensure power is disconnected before adding or removing Modules

4 x stepper valve output 8 x AI

Dedicated power supply to AK-XM 208C:

24 V a.c. / d.c. +/- 20%
xx VA
xx = Eg: 7.8 + (4 x 1.3) = 13 VA ⇒ AK-PS 075
xx = Eg: 7.8 + (3 x 5.1) = 23.1 VA ⇒ AK-PS 150



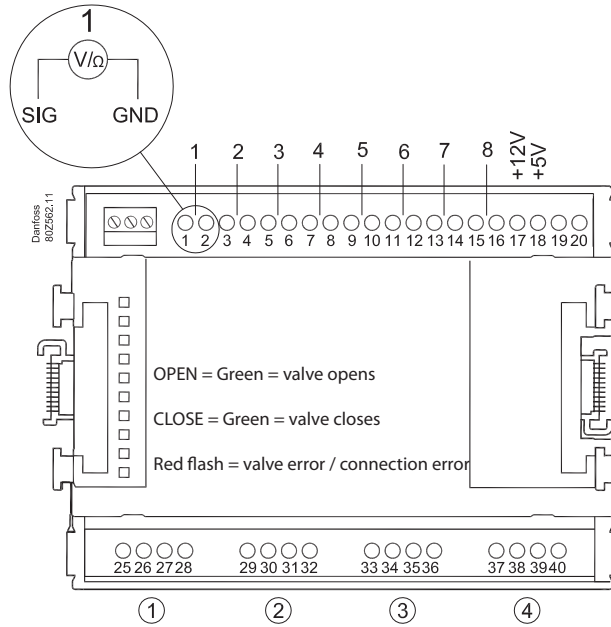
L = max. 30 m

Valve data		AK-XM 208C limitation
Type	P	Σ P _{out} = max. 20 VA
ETS 12.5 - ETS 400 KVS 15 - KVS 42 CCMT 2 - CCMT 8 CCM 10 - CCM 40	1.3 VA	
CCMT 16 - CCMT 42	5.1 VA	Max. 3 (3 x 5.1 = 15.3 VA) + 1 x 1.3 VA

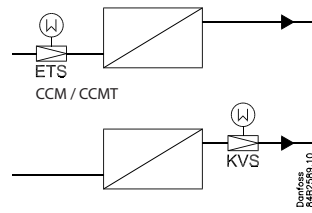
Output:

24 V d.c.
20-500 step/s
I_{max} = 800 mA RMS / valve
Σ P_{out} = max. 20 VA

Point

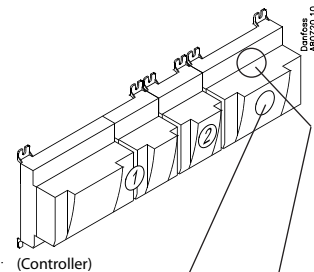


Terminal 17: 12V
 Terminal 18: 5V
 Terminal 19,20: ⚡



Step / Terminal	1	25	26	27	28
	2	29	30	31	32
	3	33	34	35	36
	4	37	38	39	40
ETS		White	Black	Red	Green
CCM / CCMT					
KVS 15		White	Black	Green	Red
KVS 42-54					

	Signal	Signal type
S (sensor) Pt 1000 ohm/0°C 	S1 S2 Saux1 Saux2 SSA SdA	Pt 1000
P (pressure) AKS 32R AKS 2050 AKS 32 	POA POB PcA PcB Paux	AKS 32R AKS 2050 MBS 8250 -1 - xx bar AKS 32 -1 - zz bar
U (voltage) 	...	0 - 5V 0 - 10V
On/Off 	Ext. Main switch Day/Night Door	Active at: Closed / Open



Signal	Signal type / Active at	Module	Point	Terminal
			1 (AI 1)	1 - 2
			2 (AI 2)	3 - 4
			3 (AI 3)	5 - 6
			4 (AI 4)	7 - 8
			5 (AI 5)	9 - 10
			6 (AI 6)	11 - 12
			7 (AI 7)	13 - 14
			8 (AI 8)	15 - 16
		Valve		
			9 (Step 1)	25 - 28
			10 (Step 2)	29 - 32
			11 (Step 3)	33 - 36
			12 (Step 4)	37 - 40



The Product contains electrical components
 And may not be disposed together with domestic waste.
 Equipment must be separate collected with Electrical and Electronic waste. According to Local and currently valid legislation.